



## TEHNICAL DATA

### PROLUKS

**Purpose:** The final alkyd coating intended for the complete and partial repair of the car's body. It is used in an alkyd car protection system, is sprayed over a Nitro spray gun or old coating. They characterize it excellent coping power and good deception. It has good mechanical properties, high gloss and resistance coatings on the effects of atmospheric influences ensures long-lasting shine and persistence in shades. Proluks alkyd enamel we offer in the most wanted shades of the car. We offer all the other shades within Proluks mix system. Through this alkyd system we offer over 800 original shades of car manufacturers. lining: The metal substrate is protected by a nitro sprayer or an old undamaged coating.

Substrate preparation: - If the old covering coat is matched, apply the surface over the wet sanding paper N° 360-400, allow it to dry and dry well. - Prepare the Nitro Spray Kit on wet grinding paper N° 360-400, leave to dry well and degreased.

Terms of use: Optimal temperature + 20°C.

Relative humidity max.75%.

Dilution: 15-20% with Proluks diluent.

Application viscosity: 20-25sec at Ford 4 at 20°C.

Air pressure and nozzle aperture: 3,0-4,0bar 1,6-1,8mm

Number of layers: 2-3 layers

Drying between layers: 10-15 minutes at 20 ° C

Thick solid film coating: 30-40mikrona / 2-3 layers

Drying: 24h at 20°C 60 minutes at 60 ° C.

Remark: Under conditions of application at temperatures lower than 18 ° C, it is used with Proluk catalyst, 5: 1.

Tools Scrubber: Proluks Dehumidifier.

Precautionary measures It is compulsory to apply measures of protection at work and anti-fire protection. Observe the instructions and safety manufacturer list.

**Produced by: „CHIARA” d.o.o. Brčko Distrikt BiH, Bescarinska zona bb,  
Tel: 049 240400, fax: 049 240401 . e:mail : info@chiara.ba,  
web site : www.chiara.ba**

Technical data are given in order to achieve optimal usage of product. For all informations you can contact manufacturer